

Work Order ID 130155

February-25-15 2:05:15 PM

130155

Page 1

Item ID: D119-646-212 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Skidtube RH with Run-on Landing Wearplates
 Start Date: 2/25/15 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 2/25/15 Req'd Qty: 1.00 ***1*** Customer:
 Reference: PULL FROM AGUSTA TRIAL FIT

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D119-646	C

100	Document Control	0.00							
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D119-646-212 CHG004								

105		0.00							
105									
Skidtubes	Memo	0.00							
Skidtubes	PULL FROM AGUSTA TRIAL FIT: 1 X D119-646-212 B128741 REMOVE FROM GEAR								
	TOUCH UP A/R								

ENR

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Item ID: D119-646-212 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
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Start Date: 2/25/15 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 2/25/15 Req'd Qty: 1.00 ***1*** Customer:
Reference: PULL FROM AGUSTA TRIAL FIT

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
108	QC5- Inspect part completeness to step on W/O	0.00							
108									
QC	Memo	0.00							
Quality Control									
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging	PICK NEW KIT								
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

Handwritten notes: A large diagonal line is drawn across the table. To the right of the line, the text "Eng use only" is written. Above the line, the letter "A" is written.

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Item ID: D119-646-212 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Skidtube RH with Run-on Landing Wearplates
Start Date: 2/25/15 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 2/25/15 Req'd Qty: 1.00 ***1*** Customer:
Reference: PULL FROM AGUSTA TRIAL FIT

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00

130

Packaging

Memo

0.00

Packaging

REPACKAGE USING NEW B/N
Identify and pack for shipping as per PPP D119-646-212
Location: _____
PPP rev: _____

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

Eng use only
U
17-03-30

Picklist Print

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Parent Item: D119-646-212

D119-646-212

Parent Item Name: Skidtube RH with Run-on Landing Wearplates

Start Date: 2/25/15

Required Date: 2/25/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC
 12.09.12 as per ECN12-644 DD verf:JLM IPP Rev:B
 raise to chg003 (ECN 12-675) DD verf:JLM IPP REV:C 12.11.05
 chg004 (ECN 13-534) DD verf:JLM IPP REV:D 13.03.20 raise to
 14-628) DD verf:JLM IPP REV:E 14.11.25 IIN REV.C (ECN

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN3C50A		Purchased	No				Each	116.0000		0			
AN3C50A									**				
Bolt													

Location	Loc Qty	Loc Code
ST338a	48	
131651	24	
M131367	24	
ST346	68	
M128491	16	
M131263	52	

AN4C6A		Purchased	No				Each	702.0000		12			
AN4C6A									**				
Bolt													

Location	Loc Qty	Loc Code
FG	14	
103344	4	
121657	10	
ST312A	436	
m131320	136	
m131618	300	
ST345	252	
m130716	52	
m131410	200	

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Work Order ID: 130155

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Parent Item: D119-646-212

D119-646-212

Parent Item Name: Skidtube RH with Run-on Landing Wearplates

Start Date: 2/25/15

Required Date: 2/25/15

Start Qty: 1.00

Required Qty: 1.00

D119-646-212

Manufactured No

Each

3.0000

1

D119-646-212

Skidtube RH with Run-on Landing Wearplates

Location

Loc Qty

Loc Code

FG084

3

121125

1

123790

1

124433

1

D119-646-311

Manufactured No

Each

8.0000

1

D119-646-311

Ground Handling

Location

Loc Qty

Loc Code

PK013

4

124440

4

PK13

4

124441

4

D2652

Manufactured No

Each

508.0000

16

D2652

Bushing

Location

Loc Qty

Loc Code

FG

45

31985

45

ST012a

463

123711

32

124422

9

128778

133

128942

289

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Work Order ID: 130155

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Parent Item: D119-646-212

D119-646-212

Parent Item Name: Skidtube RH with Run-on Landing Wearplates

Start Date: 2/25/15

Required Date: 2/25/15

Start Qty: 1.00

Required Qty: 1.00

D2712

Manufactured No

Each

329.0000

12

D2712

Set Screw

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	55	
29962	55	
ST009	24	
121858	4	
124450	20	
ST012a	250	
127910	250	

D3407-041

Manufactured No

Each

9.0000

1

D3407-041

Tow Ring

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
st530	4	
116785	4	
ST532	5	
107840	3	
119184	2	

D3417-5

Manufactured No

Each

67.0000

2

D3417-5

Washer

use originals

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST025A	61	
118983	17	
119575	4	
128483	40	
ST038	6	
124382	6	

use 1502-25

Picklist Print

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Parent Item: D119-646-212

D119-646-212

Parent Item Name: Skidtube RH with Run-on Landing Wearplates

Start Date: 2/25/15

Required Date: 2/25/15

Start Qty: 1.00

Required Qty: 1.00

D3456-1

Manufactured No

Each

119.0000

1

D3456-1

Washer

Location

Loc Qty

Loc Code

FG

7

25701

7

ST040

62

121045

62

ST051A

50

128456

50

D3672-3

Manufactured No

Each

498.0000

24

D3672-3

Washer, Phenolic

Location

Loc Qty

Loc Code

FG

63

84432

11

89273

52

FP001

14

107316

14

ST055

421

121577

112

127875

309

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Parent Item: D119-646-212

D119-646-212

Parent Item Name: Skidtube RH with Run-on Landing Wearplates

Start Date: 2/25/15

Required Date: 2/25/15

Start Qty: 1.00

Required Qty: 1.00

D3672-7

Manufactured No

Each

437.0000

24

D3672-7

Washer, Phenolic

Location

Loc Qty

Loc Code

FG

9

93370

9

ST055

49

120476

49

ST064A

379

124419

379

D3883-2

Manufactured No

Each

0.0000

2

D3883-2

Saddle, Outboard RH

D3884-2

Manufactured No

Each

2.0000

2

D3884-2

Saddle, Inboard RH

Location

Loc Qty

Loc Code

ST404

2

128746

1

129415

1

Picklist Print

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Work Order ID: 130155

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Parent Item: D119-646-212

D119-646-212

Parent Item Name: Skidtube RH with Run-on Landing Wearplates

Start Date: 2/25/15

Required Date: 2/25/15

Start Qty: 1.00

Required Qty: 1.00

MS21043-3

Purchased

No

Each

1,019.000

8

MS21043-3

Nut

Location

Loc Qty

Loc Code

FG

80

103691

80

FP001

129

m130673

129

GA

17

m130673

17

ST304

793

m131340

793

MS21043-4

Purchased

No

Each

818.0000

13

MS21043-4

Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

490

m128798

490

ST304

288

m128798

254

m128818

34

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Work Order ID: 130155

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Parent Item: D119-646-212

D119-646-212

Parent Item Name: Skidtube RH with Run-on Landing Wearplates

Start Date: 2/25/15

Required Date: 2/25/15

Start Qty: 1.00

Required Qty: 1.00

MS21250-05-006

Purchased

No

Each

113.0000

8

MS21250-05-006

BOLT

use originals

Location

Loc Qty

Loc Code

FG

10

124291

10

ST273A

98

M131379

30

M131620

68

ST298

5

M129795

5

Each

5,094.000

8

NAS1149C0332R

Purchased

No

NAS1149C0332R

WASHER

Location

Loc Qty

Loc Code

FP001

2155

m130325

2140

m130466

15

GA

2

125654

2

ST271

2937

125654

44

m131340

893

m131618

2000

Picklist Print

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Work Order ID: 130155

130155

Parent Item: D119-646-212

D119-646-212

Parent Item Name: Skidtube RH with Run-on Landing Wearplates

Start Date: 2/25/15

Required Date: 2/25/15

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0432R

Purchased

No

Each

4,214.000

24

NAS1149C0432R

WASHER

Location

Loc Qty

Loc Code

GA

2476

m125807

476

m131467

2000

ST271

1738

m131452

1738

NAS1149C0532R

Purchased

No

Each

445.0000

8

NAS1149C0532R

WASHER

*USE
originals*

Location

Loc Qty

Loc Code

GA

62

116513

62

ST271

383

m128537

183

m131624

200

8

u 15-02-25

Status	Item ID	Rev	Name	Start Date	Qty	UOM	Comp	D	De	Serap	Quimend	N.C	ItSortie	Offs	n Ty	Per	ch	to re	0
	AN3C50A		Bolt	8/21/09	8	Ea		11	0	0...			6	0	M				
	AN4C6A		Bolt	8/21/09	12	Ea		11	0	0...			7	0	M				
	D119-646-241		Replacement Skidtube with Run-on Landi...	12/05/09	1	Ea		11	0	0...			1	0	M				
	D119-646-311		Ground Handling	12/05/09	1	Ea		11	0	0...			2	0	M				
	D2652		Bushing	12/05/09	16	Ea		11	0	0...			5	0	M				
	D2712		Set Screw	12/05/09	12	Ea		11	0	0...			14	0	M				
	D3407-041		Tow Ring	12/05/09	1	Ea		11	0	0...			17	0	M				
	D3417-5		Washer	12/05/09	2	Ea		11	0	0...			18	0	M				
	D3456-1		Washer	12/05/09	1	Ea		11	0	0...			19	0	M				
	D3672-3		Washer, Phenolic	12/05/09	24	Ea		11	0	0...			16	0	M				
	D3672-7		Washer, Phenolic	12/05/09	24	Ea		11	0	0...			15	0	M				
	D3883-2		Saddle, Outboard RH	12/05/09	2	Ea		11	0	0...			3	0	M				
	D3884-2		Saddle, Inboard RH	12/05/09	2	Ea		11	0	0...			4	0	M				
	MS21043-3		Nut	8/21/09	8	Ea		11	0	0...			12	0	M				
	MS21043-4		Nut	8/21/09	13	Ea		11	0	0...			13	0	M				
	MS21250-05-006		BOLT	8/21/09	8	Ea		11	0	0...			8	0	M				
	NAS1149C0332R		WASHER	10/03/13	8	Ea		11	0	0...			9	0	M				
	NAS1149C0432R		WASHER	10/03/13	24	Ea		11	0	0...			10	0	M				
	NAS1149C0532R		WASHER	10/03/13	8	Ea		11	0	0...			11	0	M				

Location/Lot Activity

Wednesday, March 29, 2017 11:53:41 AM

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Criteria : All Items All Locations Lot: 128741 All Transaction Types All Dates Report on Locations & Lots

Transaction Type	Item ID/ Item Name	Warehouse Location ID	Reason	Employee ID Location Code	Loc Trans Date	LocQtyPrior/ Location Qty	Lot Number	LotQtyPrior/ Lot Qty	Shelf Life Date Lot Code	Extended Cost
Rework	D119-646-212 / AW119 Skidtube with Heavy Duty Wearplates - RH	Main Warehouse	130155	LACE01		1.0000		1.0000		
		FG070			2/25/2015	-1.0000	128741	-1.0000		(\$4,985.25)
								-1.0000		(\$4,985.25)
WIP Receipt	D119-646-212 / AW119 Skidtube with Heavy Duty Wearplates - RH	Main Warehouse	128741	FAUT01		0.0000		0.0000		
		FG070			1/26/2015	1.0000	128741	1.0000		\$4,985.25
								1.0000		\$4,985.25

RD 17-646-01

119 >

Work Order Summary

Wednesday, March 29, 2017 11:45:58 AM

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Criteria : Work Order ID: 130155 Item ID: D119-646-212 Product Family SKIDTUBES
Work Order Start Dates 2/25/2015 to 2/25/2015 11:59:59 PM Work Order Required Dates 2/25/2015 to 2/25/2015 11:59:59 PM
Reference: PULL FROM AGUSTA TRIAL FIT
Work Order Status Released

Work Order ID	130155	Required Qty	1.0000	Status Code	Released
Item ID	D119-646-212	Accepted Qty	0.0000	Scrap Qty	0.0000
Item Name	AW119 Skidtube with Heavy Duty Wearplates - RH				
Current Acct Value	\$4,985.246				
Start Date	2/25/2015	Required Date	2/25/2015	Completed Date	

Rework	** Actual **		** Acct. Value **	** Variance **	** Variance % **
<u>Direct Costs</u>	<u>Total</u>	<u>Each</u>	<u>Each</u>	<u>Each</u>	<u>Each</u>
Material	\$1,077.712	\$0.000	\$1,077.712	\$1,077.712	100.00%
Labor	\$1,935.415	\$0.000	\$1,935.415	\$1,935.415	100.00%
Outplant	\$98.219	\$0.000	\$98.219	\$98.219	100.00%
Variable Burden	\$0.000	\$0.000	\$0.000	\$0.000	0.00%
Fixed Burden	\$1,795.179	\$0.000	\$1,795.179	\$1,795.179	100.00%
Material Burden	\$0.000	\$0.000	\$0.000	\$0.000	0.00%
** Total **	\$4,906.524	\$0.000	\$4,906.524	\$4,906.524	

Item ID/Item Name	Required Qty	Issue Code	Issue Date	Issued Qty	Cost Amount
D119-646-212					
AW119 Skidtube with Heavy Duty Wearplates - RH	1.0000		2/25/2015	1.0000	\$4,906.524
				Total Matl Amts:	\$4,906.524